

# SAFETY DATA SHEET

**Manufacturer – Surclean materials Technology, SMT Technology Centre,  
Cowes, I.o.W., PO31 7AD, United Kingdom.**

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## SSF-26 Soldering Flux

### 1. Identification of the substance/mixture

**Product Name: SSF-26 Flux – Use: Industrial soft Soldering of Stainless Steels.**

### 2. Hazards identification

#### 2.1 Classification of the substance or mixture

**Product definition:** Mixture

**Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

Acute Tox. 4, H302

Skin Corr. 1A, H314

Eye Dam. 1, H318

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.  
See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

#### Hazard pictograms:



#### Signal word

Danger

#### Hazard statements

Harmful if swallowed.

Causes severe skin burns and eye damage.

#### Precautionary statements

#### Prevention

Wear protective gloves. Wear eye or face protection.

Wear protective clothing.

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**Response:** IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTRE or physician.  
IF SWALLOWED: Immediately call a POISON CENTRE or physician. Do NOT induce vomiting.  
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Immediately call a POISON CENTRE or physician.  
IF IN EYES: Immediately call a POISON CENTRE or physician.

**Storage:** Store locked up.

**Disposal:** Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles:**

Not applicable.

### Special packaging requirements

**Containers to be fitted with child-resistant fastenings:** Not applicable.

**Tactile warning of danger:** Not applicable.

### 2.3 Other hazards

**Other hazards which do not result in classification:** Not known.

## 3. Composition/information on ingredients

### 3.2 Mixtures: Mixture

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Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Type
Phosphoric acid	CAS: 7664-38-2	≥75 - ≤90	Acute Tox. 4, H302 Skin Corr. 1A, H314 Eye Dam. 1, H318 <b>See Section 16 for the full text of the H statements declared above.</b>	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

## 4. First Aid Measures

### 4.1 Description of first aid measures

<b>Eye contact</b>	Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
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**Inhalation**

Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

**Skin contact**

Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

**Ingestion**

Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

**Protection of first-aiders**

No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

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## 4.2 Most important symptoms and effects, both acute and delayed

### Over-exposure signs/symptoms

**Eye contact** Adverse symptoms may include the following:  
pain  
watering  
redness

**Inhalation** No specific data

**Skin contact** Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur

**Ingestion** Adverse symptoms may include the following:  
stomach pains

## 4.3 Indication of any immediate medical attention and special treatment needed

**Notes to physician** Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

**Specific treatments** No specific treatment

## 5. Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing media** Use an extinguishing agent suitable for the surrounding fire

**Unsuitable extinguishing media** None known

### 5.2 Special hazards arising from the substance or mixture

**Hazards from the substance or mixture** In a fire or if heated, a pressure increase will occur and the container may burst.

**Hazardous combustion products** Decomposition products may include the following materials:  
phosphorus oxides

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### 5.3 Advice for firefighters

**Special protective actions for firefighters** Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## 6. Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**6.2 Environmental precautions** Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### 6.3 Methods and materials for containment and cleaning up

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<b>Small spill</b>	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
<b>Large spill</b>	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

<b>6.4 Reference to other sections</b>	See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.
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## **7. Handling and storage**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

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## 7.1 Precautions for safe handling

<b>Protective measures</b>	Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not re-use container.
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<b>Advice on general occupational hygiene</b>	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
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## 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## 7.3 Specific end use(s)

<b>Recommendations</b>	Not available
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<b>Industrial sector specific solutions</b>	Not available
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## **8. Exposure controls/personal protection**

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

### **8.1 Control parameters**

#### **Occupational exposure limits**

No exposure limit value known

#### **Recommended monitoring procedures**

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

#### **DNELs/DMELs**

No DNELs/DMELs available

#### **PNECs**

No PNECs available

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## 8.2 Exposure controls

**Appropriate engineering controls** If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

### Individual protection measures

**Hygiene measures** Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

### Skin protection

**Hand protection** Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

<b>Body protection</b>	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
<b>Other skin protection</b>	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
<b>Respiratory protection</b>	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
<b>Environmental exposure controls</b>	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## 9. Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

<b>Physical state</b>	Liquid
<b>Colour</b>	Not available
<b>Odour</b>	Not available
<b>Odour threshold</b>	Not available
<b>pH</b>	Not available
<b>Melting point/freezing point</b>	Not available
<b>Initial boiling point and boiling range</b>	Not available
<b>Flash point</b>	Not available

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<b>Evaporation rate</b>	Not available
<b>Flammability (solid, gas)</b>	Not available
<b>Upper/lower flammability or explosive limits</b>	Not available
<b>Vapour pressure</b>	Not available
<b>Vapour density</b>	Not available
<b>Relative density</b>	Not available
<b>Solubility(ies)</b>	Not available
<b>Partition coefficient: n-octanol/water</b>	Not available
<b>Auto-ignition temperature</b>	Not available
<b>Decomposition temperature</b>	Not available
<b>Viscosity</b>	Not available
<b>Explosive properties</b>	Not available
<b>Oxidising properties</b>	Not available

## 9.2 Other information

<b>Solubility in water</b>	Not available
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No additional information

## 10. Stability and reactivity

<b>10.1 Reactivity</b>	No specific test data related to reactivity available for this product or its ingredients.
<b>10.2 Chemical stability</b>	The product is stable
<b>10.3 Possibility of hazardous reactions</b>	Under normal conditions of storage and use, hazardous reactions will not occur.
<b>10.4 Conditions to avoid</b>	No specific data

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<b>10.5 Incompatible materials</b>	No specific data.
<b>10.6 Hazardous decomposition products</b>	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## 11. Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Phosphoric acid	LD50 Dermal	Rabbit	2740 mg/1530	-
	LD50 Oral	Rat	mg/kg	-

**Conclusion summary** Not available

**Acute toxicity estimates** Not available

#### Irritation/Corrosion

**Conclusion/Summary** Not available

#### Sensitisation

**Conclusion/Summary** Not available

#### Mutagenicity

**Conclusion/Summary** Not available

#### Carcinogenicity

**Conclusion/Summary** Not available

#### Reproductive toxicity

**Conclusion/Summary** Not available

#### Teratogenicity

**Conclusion/Summary** Not available

**Specific target organ toxicity (single exposure)**

Not available

**Specific target organ toxicity (repeated exposure)**

Not available

**Aspiration hazard**

Not available

**Information on the likely routes of exposure**

Not available

**Potential health effects**

<b>Eye contact</b>	Causes serious eye damage
<b>Inhalation</b>	No known significant effects or critical hazards
<b>Skin contact</b>	Causes severe burns
<b>Ingestion</b>	Harmful if swallowed

**Symptoms related to the physical, chemical and toxicological characteristics**

<b>Eye contact</b>	Adverse symptoms may include the following: pain watering redness
<b>Inhalation</b>	No specific data
<b>Skin contact</b>	Adverse symptoms may include the following: pain or irritation redness blistering may occur
<b>Ingestion</b>	Adverse symptoms may include the following: stomach pains

**Delayed and immediate effects and also chronic effects from short and long term exposure**

<b>Short term exposure</b>	
<b>Potential immediate effects</b>	Not available
<b>Potential delayed effects</b>	Not available
<b>Long term exposure</b>	
<b>Potential immediate effects</b>	Not available
<b>Potential delayed effects</b>	Not available
<b>Potential chronic health effects</b>	Not available
<b>Conclusion/Summary</b>	Not available
<b>General</b>	No known significant effects or critical hazards
<b>Carcinogenicity</b>	No known significant effects or critical hazards
<b>Mutagenicity</b>	No known significant effects or critical hazards
<b>Teratogenicity</b>	No known significant effects or critical hazards
<b>Developmental effects</b>	No known significant effects or critical hazards
<b>Fertility effects</b>	No known significant effects or critical hazards
<b>Other information</b>	To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

## 12. Ecological information

### 12.1 Toxicity

**Conclusion/Summary** - Not available

### 12.2 Persistence and degradability

**Conclusion/Summary** - Not available

**12.3 Bioaccumulative potential** - Not available

### 12.4 Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** - Not available

**Mobility** - Not available

### 12.5 Results of PBT and vPvB assessment

**PBT** - Not applicable

**vPvB** - Not applicable

**12.6 Other adverse effects** - No known significant effects or critical hazards

## 13. Disposal considerations

The information in this section contains generic advice and guidance. Surclean should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 13.1 Waste treatment methods

#### Product

##### Methods of disposal

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.







**Hazardous waste** The classification of the product may meet the criteria for a hazardous waste.

## Packaging

**Methods of disposal** The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

**Special precautions** This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## 14. Transport information

	ADR/RID	ADN	IMDG	IATA
<b>14.1 UN number</b>	1805	1805	1805	1805
<b>14.2 UN proper shipping name</b>	Phosphoric acid, solution	Phosphoric acid, solution	Phosphoric acid, solution	Phosphoric acid, solution
<b>14.3 Transport hazard class(es)</b>				
<b>14.4 Packing group</b>	III	III	III	III
<b>14.5 Environmental hazards</b>	No	No	No	No
<b>Additional information</b>	-	-	-	-

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**14.6 Special precautions for user** Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code** Not available

## **15. Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

**EU Regulation (EC) No. 1907/2006 (REACH)**

**Annex XIV - List of substances subject to authorization**

**Annex XIV**

None of the components are listed.

**Substances of very high concern**

None of the components are listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** - Not applicable.

**Other EU regulations**

**Europe inventory** - not determined.

**Ozone depleting substances (1005/2009/EU)** - Not listed.

**Prior Informed Consent (PIC) (649/2012/EU)** - Not listed.

**Seveso Directive** - This product is not controlled under the Seveso Directive.

**International regulations**

**Chemical Weapon Convention List Schedules I, II & III Chemicals** - Not listed.

**Montreal Protocol (Annexes A, B, C, E)** - Not listed.

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**Stockholm Convention on Persistent Organic Pollutants** - Not listed.

**Rotterdam Convention on Prior Informed Consent (PIC)** - Not listed.

**UNECE Aarhus Protocol on POPs and Heavy Metals** - Not listed.

**International lists**

**National inventory**

<b>Australia</b>	Not determined.
<b>Canada</b>	Not determined.
<b>China</b>	Not determined.
<b>Japan</b>	Japan inventory (ENCS): Not determined. Japan inventory (ISHL): Not determined.
<b>Malaysia</b>	Not determined.
<b>New Zealand</b>	Not determined.
<b>Philippines</b>	Not determined.
<b>Republic of Korea</b>	Not determined.
<b>Taiwan</b>	Not determined.
<b>Turkey</b>	Not determined.
<b>United States</b>	All components are listed or exempted.

**15.2 Chemical Safety Assessment** This product contains substances for which Chemical Safety Assessments are still required.

**16. Other information**

Indicates information that has changed from previously issued version.

### Abbreviations and acronyms

ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
vPvB = Very Persistent and Very Bioaccumulative

### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Acute Tox. 4, H302	Expert judgment
Skin Corr. 1A, H314	Expert judgment
Eye Dam. 1, H318	Expert judgment

### Full text of abbreviated H statements

Classification	Justification
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.

### Full text of classifications [CLP/GHS]

Classification	Justification
Acute Tox. 4, H302 Eye Dam. 1, H318 Skin Corr. 1A, H314	ACUTE TOXICITY (oral) - Category 4 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SKIN CORROSION/IRRITATION - Category 1A

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